CIGARETTE SPECIFICATION

CABARRUS COUNTY
MARLBORO LIGHTS 83MM REGULAR FTB
BRAND CODE-0690 (STD)

EFFECTIVE DATE: 04/21/86
STANDARD PRODUCTION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	83.0	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	27.0	MM
TIPPING LENGTH	:	31.000	MM
PACK MOISTURE	:	13.25	% W/W
TOTAL R.T.D.	:	4.90	IN. H2O
DILUTION TARGET	:	23.0 +/- 5.0	%

TIPPING PAPER /USE UP	:	62MM X 3200M WHT TGL PPT	EC-436	12-867-B LASER PERF.
REPLACE WITH	:	62MM X 3200M WHT TGL PPT	EC-436	12-867-C LASER PERF.

TIPPING ADHESIVE	: FINDLEY 344-384	61-430-A
	: UPACO 6782-5	61-436-A
	: NATIONAL 72-2643	62-037-A
	:	
SEAM ADHESIVE	: FULLER WB-3902U	61-444-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
: MAX 80/S/3 - B-99181 PATCH SIZE: 8.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	A0690-STD-CC	MARLBORO LTS REG FTB
FILLER CUTTING SIZE	:	30	CUTS PER INCH
ROD LENGTH	:	56.0	MM
ROD CIRCUMFERENCE	:	24.80	MM

CIGARETTE PAPER	: 27.25MM X 6500M KC/DEM 137-1/EC 878	10-135-A
INK	: B & H OCHRE #60806 (MARK 8/PROTOS)	60-902-A
PRINT DIE	: MACHINE NUMBER	

COMMENTS :

REASON FOR CHANGE : UPDATED TIPPING ADHESIVES. ADDED SEAM ADHESIVE.
: NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : S.M. HAYWOOD DATE: 4/18/86

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APPROVED BY: J Sturchton JSC

SUPERSEDES SPECIFICATION DATED: 4/01/86